

## C.L-CNC-700

CNC全自动双站式花式机-四轴、五轴

CNC full-automatic dual-station fancy machine-4-axis and 5-axis

花式加工效能提升全能专家，集五轴双工作站，速度与难度的超级结晶品

A full expert for improved fancy processing efficiency, including 5-axis dual station, a super product of speed and difficulties

### 功能

拥有五轴双工作站，同时加工胶架眼镜前框，从内圈、外圈、花式双工作站高效率一次成型，一分钟一副，具备10个轴向伺服驱动，从送料加工全面由数据轻松掌控，调机简便，是加工新产品及翻单最快的加工专家。

### Functions

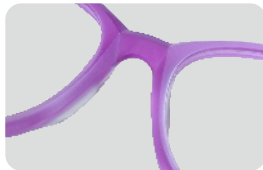
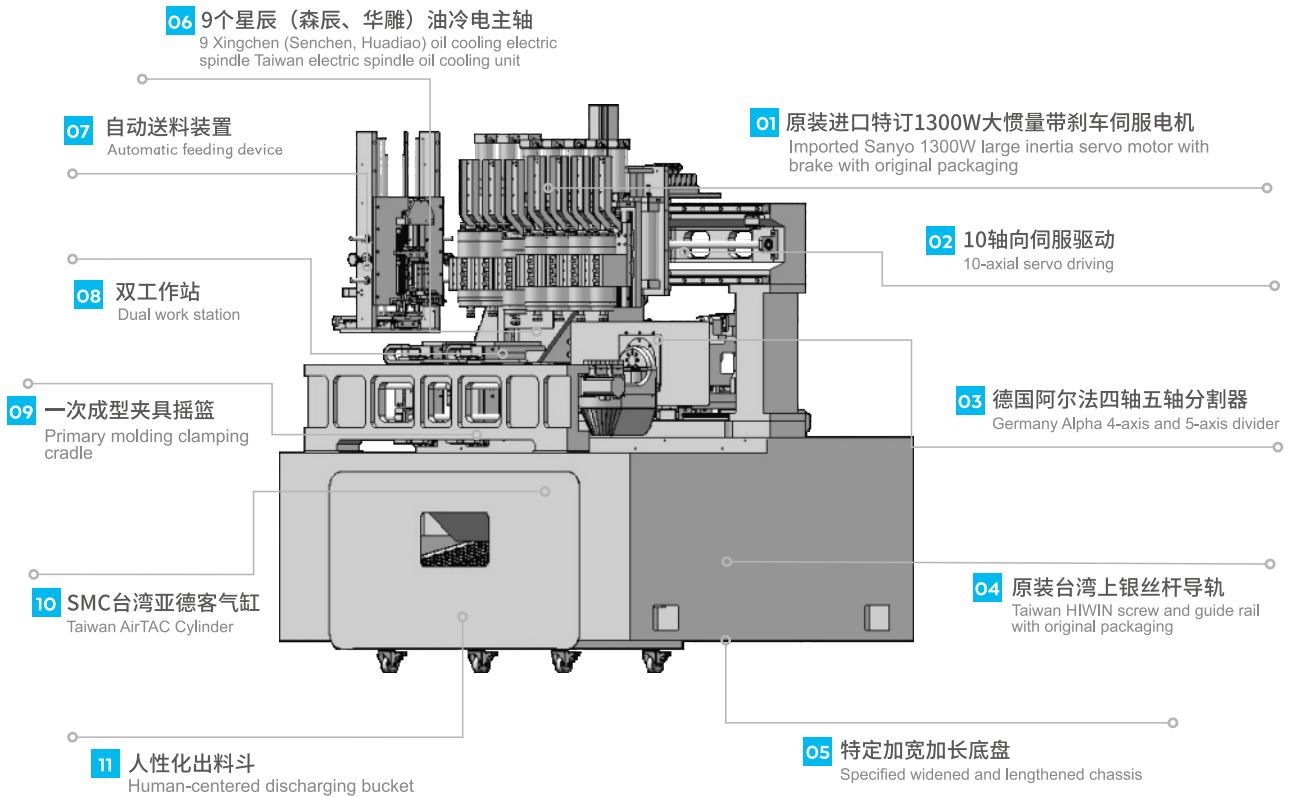
It is installed with 5-axis dual workstation, which is used to process front frame of rubber frame spectacle, inner ring, outer ring and fancy dual workstation, one pair finished in one minute, with 10-axis servo driving, from feeding to processing managed by data, convenient commissioning, and a processing expert for processing the latest products and quick shifting of orders. make one pair a minute.

### 优点

- 简称“快”，是目前唯一一款五轴双站式多轴向、全方位数据记忆调机的设备，加工速度快、调机快。

### Advantages

- Shortly referred to as “quick”, the only 5-axis, dual-station, multi-axis and complete data memory controlled equipment, high processing rate and quick control



## 技术参数 / Technical Parameters

性能指标项 Performance index	标准值 standard value	变频器数量 Number of cyclo converter	台湾台达*2台 2
X、Y、Z轴运动定位精度 Positional accuracy of X/Y/Z axes movement	0.015mm	刀柄规格 Shank mode	ER16
X、Y、Z轴重复定位精度 The accuracy of repetitive positioning of X/Y/Z/A axes	0.010mm	快速移动速度 Rapid feed rate	30m/min
X、Y、Z轴工作行程 Operating stroke of X/Y/Z axes	700mm*350mm*250mm	工作电压 Working voltage	220V/三相 220V/Three-phase
Ab轴夹具第四、第五轴精度 A-shaft clamp fourth-axis precision	0.015mm	驱动系统 Driving system	三洋交流伺服 Sanyo alternating current servo
工作台尺寸 Table size	600mm*410mm	操作系统 Operating system	新代系统+手执盒 SYNTEC system +hand box
主轴功率 Spindle power	1.5KW	气源压力 Air pressure	0.6MPA
主轴转速 Ospindle speed	3000-24000RMP	床体重量 Machine tool weight	3000KG
主轴数量 Spindle number	9个 9	机床尺寸 Machine dimension	1900*1600*2200